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Date: Rab, 1 Mar 2023, 10:33

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Dear Dr. Raden Lukas Martindro Satrio Ari Wibowo,

Thank you very much for publishing your interesting paper "Isolation, Characterization, and Optimization of Keratinase from *Bacillus cereus* BRAW_KM" (<http://www.pertanika.upm.edu.my/vistas/browse/regular-issue?article=JTAS-2451-2022>) with our journal. Till 01 Mar. 2023, it has been viewed 1,165 times and downloaded 53 times. Thanks again for your contribution.

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Dear Authors,

Greetings. There are some comments embedded in the attached file. Please make the corrections accordingly and highlight the changes.

Since I have edited other format mistakes on the authors' behalf, in the exception of the mentioned mistakes, please do not make the changes on other parts.

I would appreciate it very much if you could respond to me by this Friday (22 Jul. 2022).

Thanks and regards,
-
(Ms. Syim Ying Tee on behalf of CEE)

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On Fri, Jul 29, 2022 at 9:32 AM JOURNAL OFFICER TEE / UPM <journal_officer-1@upm.edu.my> wrote:
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Good morning. As a reminder, I am awaiting the revised version of the manuscript.

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Well noted. Since we have the preprint issue, your paper will be published as the preprint article before November.

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Dear Dr. Raden Lukas Martindro Satrio Ari Wibowo,

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1 Isolation, Characterization, and Production Optimization of Keratinase
2
3 **Isolation, Characterization, and Optimization of Keratinase from *Bacillus cereus***
4 **BRAW_KM**
5
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16 List of Table/Figure:
17 Table = 1
18 Figure = 6
19

20 **Isolation, Characterization, and Optimization of Keratinase from *Bacillus cereus***

21 **BRAW_KM**

22

23 **ABSTRACT**

24 Indonesia possesses tremendous marine resources. Therefore, their marine products are
25 appropriate for exploration. In the prior study, bacteria generating keratinase enzyme have
26 isolated from local fish market trash. The keratinase may hydrolyze keratin on the skin.
27 Surrounding parameters, such as temperature, pH, and incubation duration, are the factors
28 effecting the activity of enzyme. This study aims to isolate, characterize, and optimize
29 keratinase. The enzyme from *Bacillus cereus* BRAW_KM was the main material utilized in this
30 research. First, the keratinolytic bacterium was isolated and investigated the properties of
31 keratinase using native polyacrylamide gel electrophoresis (PAGE) and sodium dodecyl sulfate
32 (SDS)-PAGE. Then, the ideal conditions of keratinase synthesis were adjusted by temperature,
33 pH, and incubation time on enzyme activity. Of 10 isolations discovered, one isolate shows the
34 potential as a keratinolytic bacterium, which tends to behave like *Bacillus* sp. The molecular
35 weights of keratinase were 130 kDa and 95 kDa. The optimum keratinase enzyme activity from
36 *B. cereus* BRAW_KM was at 29 °C, pH 9, and 90 minutes of incubation.

37

38 *Keywords:* *Bacillus cereus*, characterization, isolation, keratinase enzyme, optimization

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51 **INTRODUCTION**

52 Indonesia is the world's biggest archipelagic state, with 54,716 kilometers of coastline and
53 17,508 islands, and the world's fourth most populated country, with 247.5 million people (Food
54 and Agriculture Organization [FAO], 2019). Indonesia, behind China, is the world's second-
55 largest producer of fisheries and aquaculture. Indonesia's fish production has risen steadily
56 during the last 50 years. Fish supply climbed to 10.7 million tons in 2014, up from 0.8 million
57 tons in 1960 (Tran et al., 2017). The catch is dried, fermented, salted, boiled, or smoked in
58 various proportions, with 46% consumed fresh from the fish market (FAO, 2019).

59
60 Wibowo et al. (2017) identified the bacteria that produce keratinase from fish market waste,
61 which was later described and optimized by Wibowo and Yuliatmo (2020). This enzyme is
62 employed in the hair removal (unhairing) procedure for eco-friendly fish skin tanning. According
63 to Tamersit and Bouhidel (2020), the unhairing procedure results in a highly polluted solution.
64 Dettmer et al. (2013) also explained that the unhairing process leads to the destruction of hides
65 hairs can use the conventional lime-sulfide method, even though this method causes emissions.
66 High biological oxygen demand (BOD), total suspended solids (TSS), and chemical oxygen
67 demand (COD) are the emission that loads in the effluent leather industry. Furthermore, protein
68 degrading chemical materials, such as CaCO_3 and Na_2S , are used in leather manufacture. It
69 accounts for about 80-90% of the total pollution in leather making (Dettmer et al., 2012). For
70 environmental concerns and to reduce sodium sulfide usage for the tanning process, the
71 keratinase enzyme can be used, which is important for the tanning process and future technology
72 (Kandasamy et al., 2012).

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73
74 The employment of enzymes in the tanning process is a great future trend. The keratinolytic
75 enzymes have been discovered by researchers. Most of them are derived from *Bacillus* strains,
76 such as *Bacillus* BPKer and BAKer (Gegeckas et al., 2018), *Bacillus aerius* NSMk2 (Bhari et al.,
77 2019), *Bacillus cereus*, and *Bacillus polymyxa* (Laba & Rodziewicz, 2014); *Bacillus subtilis* is
78 among others (Mousavi et al., 2013). Several parameters can impact enzyme production,
79 including pH, temperature, and incubation time. Condition optimization is an important aspect of
80 enzyme production (Mechri et al., 2017). In this research, the isolation, characterization, and

81 optimization of keratinase from *Bacillus cereus* BRAW_KM is expressed as an innovative
82 solution to support cleaner production in leather tanning factories.

83

84 **METHODS**

85 **Isolation of *Bacillus cereus* BRAW_KM**

86 Samples of Buntal fish skin were obtained from a local fish market in Rembang, Center of Java,
87 Indonesia. Nutrient agar (NA) was used for inoculation of the sample and incubated for 48 h at
88 37 °C until colonies appeared. Colonies were selected as representative samples based on
89 morphological and colony color observations. Then, the selected colonies were isolated by
90 transferred to the new NA plates (Wibowo et al., 2017).

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91

92 **Identification of *Bacillus cereus* BRAW_KM**

93 **Proteolytic Activity by Skim Milk Agar Identification.** The isolate was then streaked on skim
94 milk agar (0.8% skim milk, 0.5% NaCl, 1% meat extract, 1% peptone, 1.5% agar) and incubated
95 for 48 h at 37 °C. After incubation, a clear zone around the bacterial growth was observed
96 (Wibowo et al., 2017).

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Comment [t7]: 2017a? 2017b?

97

98 **Scanning Electron Microscope.** Cells bacteria grown in NA medium were harvested after 72 h
99 of incubation and subjected to scanning electron microscopy (SEM) analysis. The 0.22 M
100 sucrose in cacodylate buffer (0.1 M, pH 7.2) was used to wash the cell, which was subsequently
101 fixed cacodylate buffer containing 2% (v/v) glutaraldehyde at 4 °C for 2 h. The suspension was
102 centrifuged before being rinsed in cacodylate buffer once more. The samples were fixed in
103 cacodylate buffer containing 1% osmium tetroxide at 4 °C for 2 h., dehydrated by gradation of
104 alcohol concentration, and dried in hexamethyldisilane and mounted on aluminum stubs. The
105 sample is sputter-coated with gold/palladium, then viewed using SEM.

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106

107 **Morphology Test.** Bacterial identification was performed by observing colony morphology such
108 as texture, shape, size, motility, colony color, zinc (Zn) staining, and Gram staining. At the same
109 time, the biochemical test includes oxidase, catalase, and fermentation of carbohydrates. The
110 results were compared to the standard from Bergey's Manual of Determinative Bacteriology
111 (Bergey & Gibbons, 1974).

112

113 **Keratinase Enzyme Production**

114 **Inoculum Preparation for Enzyme Production.** The following sources were utilized in this
115 research: *B. cereus* BRAW_KM was isolated from the culture of a previous study (Wibowo et
116 al., 2017). The fermentation medium contained the following ingredients: 0.5 g/L NaCl, 0.3 g/L
117 K_2HPO_4 , and 0.4 g/L K_2HPO_4 , 1% yeast extract, 0.5% NaCl, 1% peptone, and 100 mL distilled
118 water, $(NH_4)_2SO_4$, 20 mM Tris (hydroxymethyl) aminomethane hydrochloride (pH 8), 12 kDa
119 dialysis sheet, 1 mM EDTA, $NaHCO_3$, distilled water. Five (5) mL of preculture medium were
120 inoculated with one dose of pure culture product isolate obtained from agar media and incubated
121 overnight at 120 rpm in a shaker.

122

123 **Enzyme Production.** The method developed by Hoq et al. (2005) was used to produce the
124 keratinase enzyme. Approximately 1.5 mL of the isolate was inoculated into a 50 mL liquid
125 medium and incubated overnight at 120 rpm in a shaker. Yellowing is a characteristic of enzyme
126 production. The isolates were separated from the extracellular enzyme by centrifugation for 15
127 minutes at 4 °C and 3500 rpm. The generated supernatant was a raw enzyme that enzyme
128 activity could be tested. The enzyme activity of the collected enzyme was determined.

129

130 **Enzyme Purification.** At 4 °C, a one-liter culture product of fermentation was centrifuged for 15
131 minutes at 9500 rpm. The pellet was separated from the supernatant that had been formed. The
132 enzyme extract present in the supernatant was able to be concentrated due to the concentration
133 method. The enzyme was refined by precipitating it with saturated ammonium sulfate at a
134 concentration of 60% for many hours. Saturation was accomplished using ammonium sulfate
135 (Tatineni et al., 2008). The ammonium sulfate crystals were gently added while constantly
136 swirling until entirely dissolved. The solution was stored at 4 °C for 24 h before being
137 centrifuged at 9500 rpm for 15 minutes at 4 °C. Following centrifugation, the pellets and
138 supernatant are separated. The pellets are collected and considered the purified enzyme, while
139 the supernatant is removed and considered as other nutrients such as saccharides and minerals
140 (Yuliatmo et al., 2017).

141

142 **Characterization of Enzyme.**

Comment [t10]: 2017a? 2017b?

Comment [t11]: Full form?

Comment [t12]: Full form? No unit/concentration?

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Comment [t16]: Please state the centrifugation speed at gravity force (x g)

Comment [t17]: Please state the centrifugation speed at gravity force (x g)

Comment [t18]: Please state the centrifugation speed at gravity force (x g)

143 **Determination of Molecular Weight of Protein by Sodium Dodecyl Sulfate Polyacrylamide Gel**
144 **Electrophoresis (SDS-PAGE).** In addition to ethanol, other SDS-PAGE components include
145 sterile water, acrylamide solution, Tris-HCl, SDS, deionized water (dH₂O), TEMED, ammonium
146 persulfate, glacial acetic acid, Coomassie blue, and 70% methanol. All the buffers used in the
147 tests, including sodium phosphate, glycine NaOH, and Tris acetate, were used. Some of the
148 materials used to assess the activity of the enzyme keratinase were keratin azure, Tris HCl (pH
149 7.5), and a 10% TCA solution, among other things. In the case of protein separation, the SDS-
150 PAGE method is used to determine the molecular weight of the proteins being separated. In
151 SDS-PAGE, the essential concept is that proteins are denatured by sodium dodecyl sulfate,
152 followed by molecular weight separation by electrophoresis using a gel, in this case,
153 polyacrylamide, to separate proteins with varying molecular weights, as described above. On
154 SDS-PAGE, the identification and characterization of protein bands were carried out in
155 comparison to bands that had previously been separated using conventional protein separation
156 methods (Laemmli, 1970).

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Comment [t20]: Full form?

Comment [t21]: Full form?

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157
158 **Protease Activity by Native PAGE.** Protease activity of the enzyme was performed by Hiol et al.
159 (1999) using clear native PAGE (CN-PAGE). The 10% concentrated CN-PAGE contained 30%
160 acrylic amide solution; 0.8% bisacrylamide; 1.5 M Tris hydrochloride (pH 8.8); 1.0 M Tris
161 hydrochloride (pH 6.8), 1,2-Bis(dimethylamino)ethane, 10% ammonium persulfate, 50%
162 glycerin, 0.1% casein, TEFCO clear dry, running buffer solution (1.5 g Tris (hidroxymethyl)
163 aminomethane, 7.2 g C₂H₅NO₂, and 500 mL distilled water), and 70 mm ADVANTEC filter
164 paper.

Comment [t23]: Any volume/concentration?

Comment [t24]: Any volume/concentration?

Comment [t25]: Any volume/concentration?

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166 **Optimization of Enzyme Production.**

167 **Keratinase Activity.** Keratin azure (Sigma-Aldrich, USA) was used as a keratin substrate to
168 determine the keratinase activity. The keratinase activity test is based on Wang et al. (2009). An
169 incubation period of 30 minutes at 30 °C with the agitation of 180 rpm was carried out in a
170 shaker incubator with a 500 mL enzyme sample in 5 mg keratin azure solution in 500 mL 50 mM
171 sodium phosphate buffer at 50 mM sodium phosphate buffer. The process was stopped by adding
172 1 mL of 10% TCA solution to the mixture. Centrifuging the solution at 13.000g for 5 minutes
173 after it had been maintained cool was the first-rate procedure. It was necessary to measure the

Comment [t28]: 13.000 g? or 13,000 g?

174 absorbance of the azo dye extracted from the supernatant at 595 nm to compare it to the
175 absorbance of the control tube. The control tube was subjected to the identical procedures as the
176 experimental tube, with the exception that the enzyme sample was replaced with sodium
177 phosphate buffer instead of phosphate buffer. One unit (U) keratinase activity was defined as the
178 amount of enzyme causing a 0.01 absorbance increase between the sample and control at 595 nm
179 under the conditions given.

180
181 **The Effects of Temperature, pH, and Incubation Time on Keratinase Activity.** The purified
182 enzyme's keratinase activity was determined using the following buffers (CH₃COONa [pH 4–6],
183 Na₃PO₄ [pH 7–8], Tris-NaOH [pH 9-11]) at pH 6, 7, 8, 9, 10, and 11. By incubating processes at
184 a variety of temperatures, including 25 °C and 27 °C, as well as 29 °C, 31 °C, and 33 °C, the
185 optimal temperature was identified. Additionally, the incubation length for keratinase
186 characteristics varied from 30 minutes, 60 minutes, 90 minutes, 120 minutes, and 150 minutes,
187 according to the experiment results (Nayaka et al., 2013).

Comment [t29]: Full forms?

188
189 **Determination of V_{max} and K_m.** The enzyme kinetic parameters (K_m and V_{max}) were obtained by
190 analyzing keratinase activity at various substrate concentrations (1-10 mg). With the use of the
191 Lineweaver-Burk plot, the values for K_m and V_{max} were determined. Several researchers (Gupta
192 et al., 2015) have suggested that.

Comment [t30]: Full forms?

193
194 **RESULTS AND DISCUSSION**
195 **Isolation of *Bacillus cereus* BRAW_KM**
196 Ten strains of bacteria have been successfully collected. It shows the clear zone on a skim milk
197 agar plate, indicating its ability to degrade casein protein (Figure 1A). In addition, skim milk
198 agar is the best medium for the preliminary screening of keratinase (Balakumar et al., 2013;
199 Selvam et al., 2013).

200
201 **Identification of *Bacillus cereus* BRAW_KM**
202 Bacteria morphology is essential for identification. It was occurred by SEM. The observations
203 using a microscope showed that the bacteria form is small rod shape, almost round (Figure 1B).
204 Morphological, physiological, and biochemical characteristics are represented in Table 1. The

205 characteristics assay results showed that these bacteria were classified as *Bacillus* sp. (Wibowo et
206 al., 2017).

Comment [t31]: 2017a? 2017b?

207

208 **Characterization of Keratinase**

209 **Molecular Weight Determination using SDS-PAGE.** Electrophoresis is widely used for
210 protein characterization, including the measurement of molecular protein weight. By estimating
211 the molecular protein weight of the enzyme after it has been exposed to SDS-PAGE, the
212 molecular weight of the enzyme may be determined and matching it with the band in standard
213 protein. For example, molecular weights of enzymes from *Bacillus cereus* strain BRAW_KM are
214 between 130 kDa and 95 kDa. It is in line with Mazotto et al. (2011a)'s research that generally,
215 all *Bacillus* spp. genus had keratinases with a molecular weight of 13.8 and 140 kDa. Figure 2
216 shows the molecular weight of the keratinase of *B. cereus* BRAW_KM. Other extracellular
217 keratinases *Bacillus pumilus*, *Bacillus cereus*, and *Bacillus subtilis* KS-1 had molecules weight
218 65 kDa, 45 kDa, and 25.4 kDa, respectively (Kumar et al., 2008; Mazotto et al., 2011b).

Comment [t32]: No unit?

219

220 **Native PAGE.** The native PAGE technique was utilized to detect the protein bands and the
221 protease activity of the protein bands, which in this instance was determined to be a specific
222 bacterial strain. According to Sattayasai (2012), enzymatic activity may stain a wide range of
223 proteins in gels. Wilson and Walker (2010) further stated that the native PAGE procedure does
224 not denature the sample since it has the potential to create bonds with the protein's secondary
225 structure, which would otherwise cause the sample to be destroyed. Native PAGE examination
226 of the enzyme extract from *B. cereus* BRAW_KM using casein substrate (Figure 2) revealed that
227 the enzyme extract could hydrolyze the protein. The protein band of *B. cereus* BRAW_KM
228 could be seen clearly in the image. As a result, the enzyme BRAW_KM from *B. cereus* is
229 capable of degrading protein.

230

231 **Optimization of Keratinase Production**

232 **The Influence of Temperature on Activity of Keratinase.** Figure 3 represents the effect of
233 temperature on enzyme activity. The best condition for keratinase activity was found by
234 incubating the samples at temperatures ranging from 25 °C to 33 °C. *Bacillus cereus* strain
235 BRAW_KM enzyme has an optimal temperature of 29 °C (6.34 ± 0.03 U/mg), and as the

236 temperature increases, the enzyme's activity drops. It is substantially identical to the findings
237 obtained by Balakumar et al. (2013). *Bacillus subtilis* was inoculated into the medium to
238 maximize keratinase production at different temperatures, and they reported that an increase in
239 production was seen at 30 °C.

240
241 **The Influence of pH on Activity of Keratinase.** The enzyme from *B. cereus* BRAW_KM
242 activities is optimal at pH 8, with the highest activity at 7.13 ± 0.03 U/mg (Figure 4). It is similar
243 to alkaline protease from APR-4 *Bacillus* sp., which has the maximum activity at pH 9 (Kumar et
244 al., 2008), and to keratinase from *Bacillus* sp., which has the highest activity at pH around 7 and
245 8 (Selvam et al., 2013). Keratinase produced by these bacterial strains may be classified as an
246 alkaline protease because the enzyme's maximum activity occurs at alkaline pH levels. Lin et al.
247 (1996) explained that high pH treatment does not reduce keratinase activity, but low pH does.

248
249 **The Influence of Incubation Time on Activity of Keratinase.** The enzyme activity of *B.*
250 *cereus* BRAW_KM increases until 90 minutes (6.17 ± 0.02 U/mg), then its activity decrease by
251 9% after 90 minutes (Figure 5). The optimal incubation period of keratinase from *B. cereus*
252 BRAW_KM almost the same results have been reported by Gupta et al. (2015), who found that
253 keratinase from *B. subtilis* stabilizes up to 90 minutes and drops by 11% after 120 minutes. Other
254 results were seen between the *B. subtilis* proteolytic enzyme BLBc11 (Dettmer et al., 2012) and a
255 commercially available keratinase, with the former demonstrating steady activity for 120 minutes
256 and the latter demonstrating variable activity (Dettmer et al., 2011). According to Gessesse et al.
257 (2003), the enzyme from *Bacillus pseudofirmus* sp. became inactive after 20 minutes of
258 incubation. Apart from that, Ogino et al. (2008) identified proteolytic enzymes that become
259 inactive after just ten minutes of incubation.

260
261 **Kinetics of Keratinase**
262 The Michaelis-Menten plot was used to plot Lineweaver-Burk plots against substrates at varying
263 concentrations, and the results were analyzed (Figure 6). According to study's results, the
264 Michaelis constant (K_m) of keratinase from *B. cereus* BRAW_KM was found to be 13.98
265 mg/mL, and the maximal reaction velocity (V_{max}) was determined to be 1.01 mg/mL/min. The
266 Michaelis-Menten equation (K_m) was used to estimate the enzyme's reaction at various substrate

Comment [t33]: Same symbol with Michaelis-Menten equation?

Comment [t34]: Same symbol with Michaelis constant?

267 doses to study enzyme kinetics. Keratinase generated by *Pseudomonas aeruginosa* KS-1 has a
268 higher K_m of 1.66 mg/mL and a higher V_{max} of 3.1 mg/mL/min than previously reported (Sharma
269 & Gupta, 2010). Purified keratinase from *Bacillus thuringiensis* has a greater K_m (5.97 mg/mL)
270 than other keratinases (Sivakumar et al., 2012). The calculated K_m and V_{max} values for keratin
271 obtained from feathers were 6.6 mg/mL and 5.0 mg/mL/min, respectively, for keratin derived
272 from feathers (Gupta et al., 2015).

273

274 **CONCLUSION**

275 The bacteria isolation resulted in keratinolytic bacteria, *Bacillus cereus* BRAW_KM. The SDS-
276 PAGE and native PAGE investigated enzymatic characterization. It resulted in the molecular
277 weights of keratinase being 130 kDa and 95 kDa. In addition, temperature, pH, and incubation
278 period on enzyme activity were shown to be the most effective factors in determining the optimal
279 conditions for keratinase synthesis. The best conditions were 29 °C, pH 9, and 90 minutes of
280 incubation.

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418 **Figures and Tables**

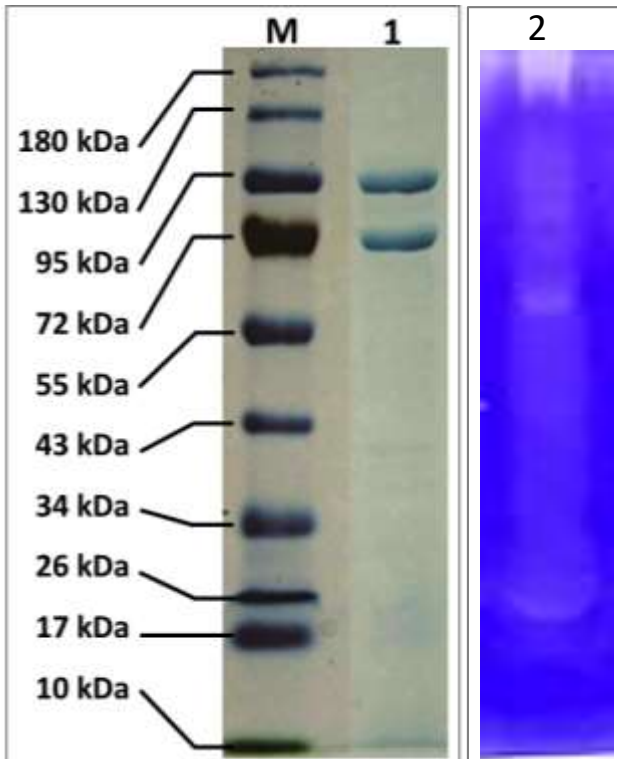
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Figure 1. (A) Bacteria growth on skim milk agar; (B) Scanning electronic microscope of isolating *B. cereus* BRAW_KM

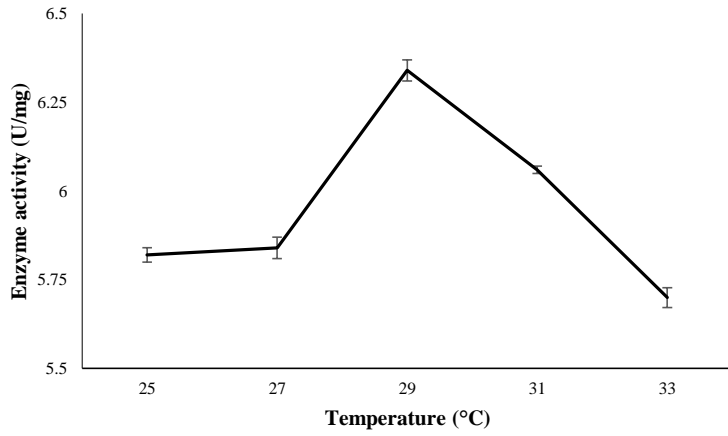
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2) Please use a brighter color for highlighting the terms in Figure B to make them look clearer

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450 *Figure 2.* Characteristics of keratinase from *B. cereus* BRAW_KM on SDS-PAGE (1) and native
451 PAGE (2), respectively
452 *Note.* M = Molecule weight standard
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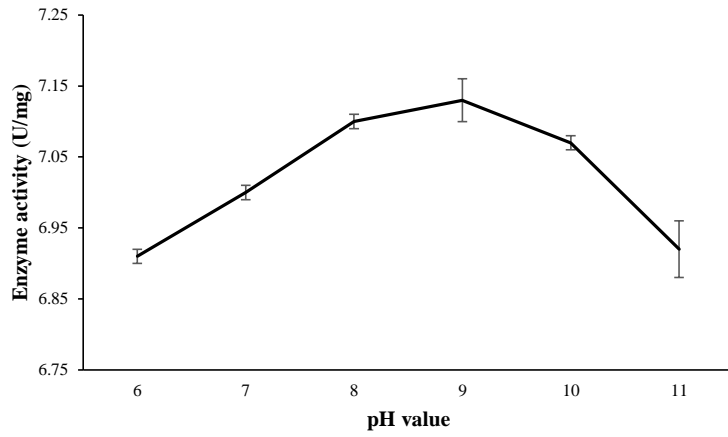


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456 *Figure 3.* The influence of temperature on the activity of keratinase

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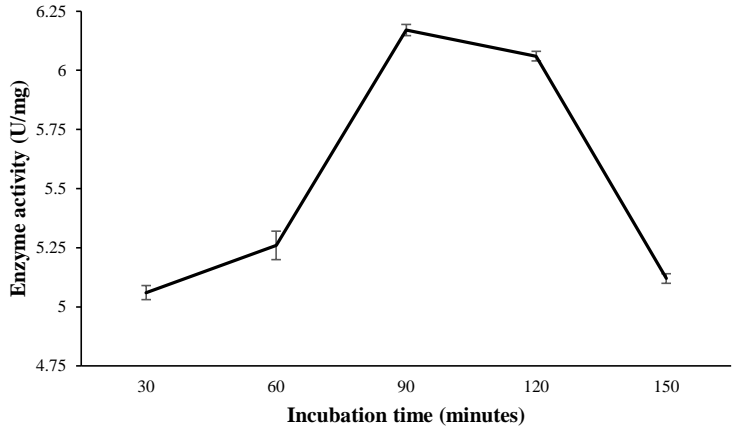


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459 *Figure 4.* The influence of pH value on the activity of keratinase

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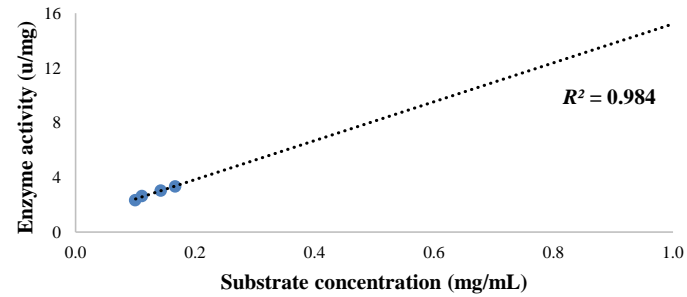
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Figure 5. The influence of time incubation on the activity of keratinase

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Figure 6. Graph of keratinase enzyme kinetics (Lineweaver - Burk plot)

469 Table 1
470 *Morphology and biochemical characteristics*

Characteristics	Results
Catalase	+
Oxidase	+
Deep media	Beaded
Slant media	Echinulate
Elevation	Effuse
Edge	Entire
Inner structure	Translucent
Colony form	Circular
Glucose	+
Fructose	+
Sucrose	+
Lactose	+
Motility	-
Spore	+
Gram staining	+
Acid staining (Zn)	Acid Negative

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