

INTISARI

Tujuan dilakukannya tugas akhir ini untuk mengetahui kualitas kulit *crazy finished* dan mengetahui hasil uji kulit *crazy finished* pada pemanfaatan vaselin (petrolatum) untuk *finishing* tahapan *oil coat* artikel *crazy horse*. Penggunaan vaselin (petrolatum) tersebut diaplikasikan pada artikel *crazy horse*. Bahan baku yang digunakan yaitu kulit sapi *crust dyed* berjumlah 1 *side*, kualitas D dengan tebal 1,5 – 1,6 mm. Proses pengaplikasian vaselin (petrolatum) menggunakan *spray* manual melalui beberapa tahapan *finishing* yaitu *sortasi* dan *grading*, *buffing*, *oil coat I*, *platting I*, *oil coat II*, *platting II*, *oil coat III*, *platting III*, *top coat*, *kissed plate*, dan *measuring*. Metode yang digunakan untuk memperoleh data pada proses *finishing crazy horse* adalah praktek kerja langsung, wawancara, observasi, literatur, dan *trial*. Berdasarkan hasil pemanfaatan vaseline (petrolatum) pada *finishing* artikel *crazy horse*, dapat diperoleh efek *light crazy finished leather* dan kerataan warna yang baik, kulit memiliki kualitas akhir B, kulit *crazy horse trial* telah memenuhi standar *customer* dan hasil perhitungan *cost* kebutuhan *oil* dan *wax* pada *finishing crazy horse trial*, pemanfaatan vaselin (petrolatum) dapat mengurangi *cost* pada proses *finishing crazy horse*, lebih ekonomis Rp. 2.526,34/lembar dibandingkan menggunakan *oil water base*.

Kata Kunci : *Finishing*, Vaselin (Petrolatum), *Crazy horse*.

ABSTRACT

The purpose of this last assignment is to know the quality of crazy finished leather and find out the results of crazy finished leather's test on the use of vaseline (petrolatum) for finishing the oil coat of article crazy horse. Vaseline (petrolatum) was applied to the article crazy horse. The raw material used was one side crust dyed cowhide, D quality with a thickness of 1.5 - 1.6 mm. The process of applied vaseline (petrolatum) used manual spray through several stages of finishing, namely sorting and grading, buffing, oil coat I, platting I, oil coat II, platting II, oil coat III, platting III, top coat, kissed plate, and measuring. The methods used to obtain data on the finishing process of crazy horse is direct work practice, interviews, observation, literature, and trial. Based on the results of using vaseline (petrolatum) in the finishing of crazy horse articles, you can get the effect of light crazy finished leather and good color evenness, the leather has the final quality B, the crazy horse trial leather has met customer standards and the results of calculating the cost of oil and wax requirements for finishing crazy horse trial, the use of vaseline (petrolatum) can reduce costs in the crazy horse finishing process, more economical Rp. 2.526,34/sheet compared to using an oil water base.

Keywords : Finishing, Vaselin (petrolatum), Crazy Horse..